



INSTRUCTION MANUAL



BOL-SSTOR-42-5.5



BOLPP

MODEL NO. _____ SERIAL NO. _____

VESTIL MANUFACTURING CORP.

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SAFETY PRINCIPLES

Each unit conforms to the generalized specifications disclosed in this manual and fulfills our demanding standards for quality, durability and safety.

Vestil Manufacturing Corp. recognizes the critical importance of workplace safety. Each person who **might** participate in the installation, use, operation, or maintenance of the product must read this manual. **Read the entire manual and fully understand the directions BEFORE using or maintaining the bollard. If you do not understand an instruction, contact Vestil for clarification.**

Vestil is **not liable** for any injury or property damage that occurs as a consequence of failing to apply the procedures explained in this manual or that appear on labels affixed to the product. Failure to exercise good judgment and common sense may result in property damage, serious personal injury, or death, and also are **not the responsibility of Vestil**. Although Vestil strives to identify foreseeable hazardous situations, this manual cannot address every conceivable danger. The end-user is ultimately responsible for exercising sound judgment.

This manual applies the hazard identification methods suggested for instruction manuals by the American National Standards Institute (ANSI) in ANSI standard Z535.6-2006. In accordance with ANSI guidelines for hazard warning language, this manual identifies personal injury risks and situations that could lead to property damage with SIGNAL WORDS. These signal words announce an associated safety message. The reader must understand that the signal word chosen to identify a particular safety hazard categorizes the seriousness of that hazard according to the following convention:

⚠ DANGER Identifies a hazardous situation which, if not avoided, WILL result in DEATH or SERIOUS INJURY. Use of this signal word is limited to the most extreme situations.

⚠ WARNING Identifies a hazardous situation which, if not avoided, COULD result in DEATH or SERIOUS INJURY.

⚠ CAUTION Indicates a hazardous situation which, if not avoided, COULD result in MINOR or MODERATE injury. Although Z535.6-2006 approves the use of "CAUTION" without an accompanying safety alert symbol (black equilateral triangle with yellow exclamation point) as an alternative to "NOTICE", this manual differentiates between hazards that pose a risk of personal injury and those that create mere property damage situations. In this manual, "**CAUTION**" appears **exclusively in conjunction with the safety alert symbol to identify injury risks.**

NOTICE Identifies practices not related to personal injury, such as operation that could damage the bollard. No safety alert symbol (equilateral triangle enclosing an exclamation point) accompanies this signal word.

SAFETY RECOMMENDATIONS

Failure to read and understand the instructions included in this manual before installing, deploying or storing, or servicing the bollard constitutes misuse of the product. Study the entire manual before you use the cart for the first time and before each subsequent use. If questions remain after you finish reading the manual, contact Vestil for answers. DO NOT attempt to resolve any problems with the bollard unless you are certain that it will be safe to use afterwards.

⚠ DANGER DO NOT contact live electrical wires, buried cables, or underground gas lines during installation. Determine the locations of all underground utility lines BEFORE beginning to dig the hole for the bollard. Choose a location that is at least 3 feet away from all underground lines on all sides.

⚠ WARNING Safe operation is the responsibility of the operator!

- DO NOT attempt to install the bollard if you cannot comfortably lift it. Determine the net weight of the bollard from the table on p. 3.
- **DO NOT modify the bollard or storage tube (BOL-SSTOR-42-5.5) without the express, written approval of Vestil. Unauthorized modifications could render the device unsafe to use. Additionally, unauthorized modification(s) automatically voids the warranty.**

PRODUCT INTRODUCTION



Thank you for purchasing a fixed position bollard made by Vestil Manufacturing Corporation ("Vestil"). Our bollards are durable, high-quality products designed for low-speed traffic control. Despite the product's relatively simple mechanics, all personnel must familiarize themselves with the instructions provided in this manual.

Specifications for both bollard models appear in the table below:

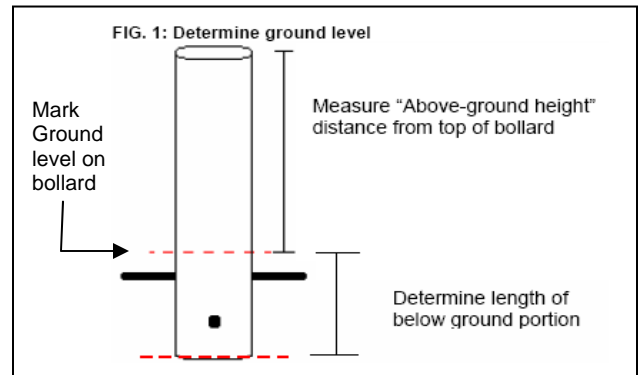
<u>Model</u>	<u>Maximum Above Ground Height (after Installation)</u>	<u>Overall Length</u>	<u>Outer Diameter</u>	<u>Net Weight (pounds)</u>
BOLPP-24-5.5	24in. (~61cm)	34in. (~86cm)	5.5in. (~14cm)	44 (~20kg)
BOLPP-36-5.5	36in. (~91cm)	46in. (~117cm)	5.5in. (~14cm)	59 (~27kg)
BOLPP-42-5.5	42in. (~107cm)	52in. (~132cm)	5.5in. (~14cm)	73 (~33kg)
BOLPP-48-5.5	48in. (~122cm)	58in. (~147cm)	5.5in. (~14cm)	88 (40kg)
BOL-SSTOR-42-5.5	42in. (~107cm)	100.75in. (~256cm)	4.5in. (~11cm)	163 (~74kg)

Vestil Manufacturing Corp. created this manual to acquaint owners and users of our bollards with safe use and maintenance procedures. **Employers are responsible for instructing employees to use the product properly. Employees and any other persons, who might foreseeably install, use, repair, or perform maintenance on the device must read and understand every instruction beforehand. All persons designated to install, use, repair or maintain the bollard should have access to the manual at all times and should review the directions before each use. Contact Vestil for answers to any question you have after reading the entire manual.**

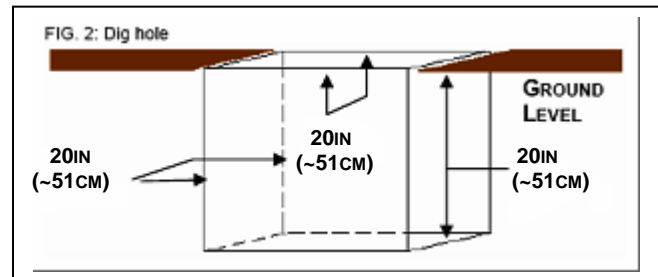
INSTALLATION INSTRUCTIONS:

BOLPP

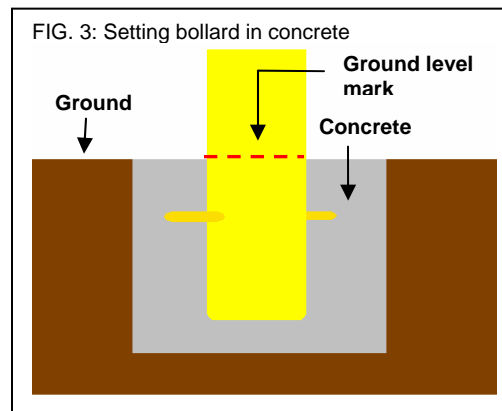
STEP 1 Determine ground level: Measure the bollard from the top to determine the ground level. Mark the bollard at the point that corresponds to the above ground height of your model. For example, if you ordered a BOLPP-24-5.5, measure 24 inches from the top. Measure the below ground portion (~10in.) as well. Described measurements are depicted in FIG. 1 at right.



Step 2 Dig a hole for the below ground portion: Remove a 20inx20inx20in cube (~51cm x 51cm x 51cm) of dirt to contain the concrete that will fix the bollard in position. [Cube shown in FIG. 2].



Step 3 Partially fill hole and set bollard: Pour 3,000psi compression rated concrete into the hole, until the top of the concrete is a few inches from the top of the hole. Press the bollard into the concrete. Make sure that the mark you made on the bollard to indicate ground level aligns with the top of the hole. Fill the hole the rest of the way, so that the top of the concrete matches the ground level mark on the bollard.



Step 4 Cap the Bollard: Press the rubber cap into the opening at the top of the bollard.

BOL-SSTOR-42-5.5

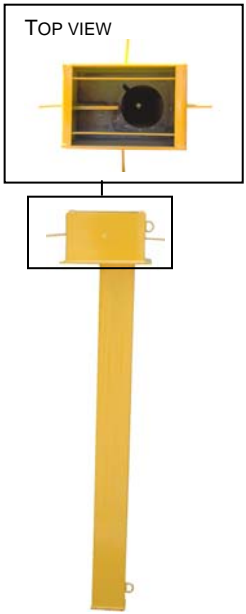
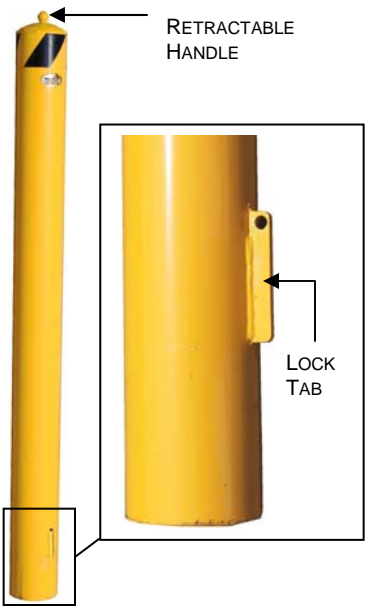


Parts:

Item

Description

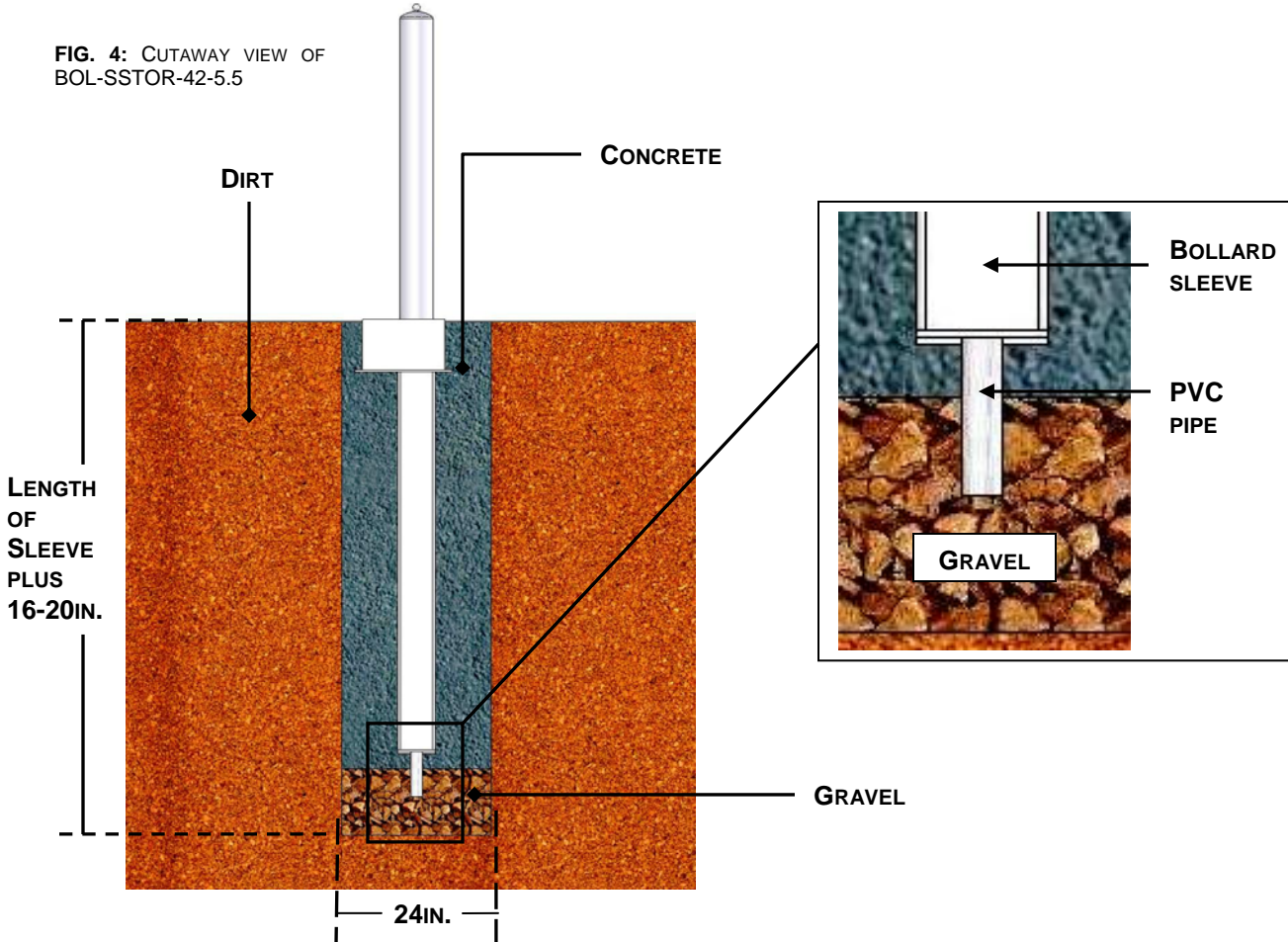
Part No.

Quantity

			
Sleeve weldment	Bollard weldment	Cover plate (smaller)	Cover Plate (larger)
23-514-093	23-514-155	23-514-092	23-514-094
1	1	1	1

Step 1 Determine the Necessary Dimensions of the Hole: The depth of the hole should equal the length of the sleeve weldment (top to bottom) plus 16-20 inches. The opening should measure approximately 24in x 24in.

FIG. 4: CUTAWAY VIEW OF BOL-SSTOR-42-5.5

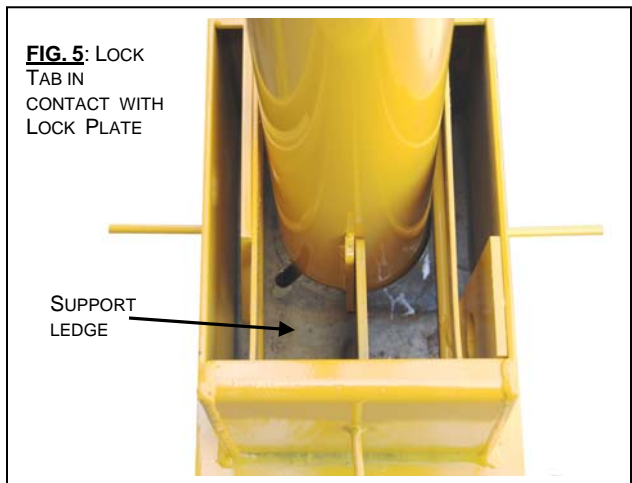


Step 2 Attach a short drain pipe to the end of the sleeve: Use a 10–12in. (25-30cm) piece of PVC tube to function as a drain pipe to allow moisture to flow out of the sleeve. Center the PVC pipe on the hole in the bottom of the sleeve and affix it to the sleeve, for instance with silicone adhesive. Allow the adhesive to dry before proceeding to step 3.

Step 3: Fill the bottom of the hole with 16-20 inches of gravel, and then set the sleeve in the hole. Press the PVC drain into the gravel until the top of the sleeve is flush with the ground, as shown in FIG. 4.

Step 4 Slowly fill the hole with concrete: Use 3,000psi compression rated concrete to fill the space around the sleeve. Steadily fill the hole with concrete, and check the orientation of the sleeve as the hole fills. Adjust the position of the sleeve as necessary. Do not completely fill the hole. Instead, stop pouring/adding concrete when the level is 4-6inches below ground level.

Step 5 Set the bollard into position and check vertical levelness: Set the bollard on the support ledge of the sleeve box, and rotate the bollard until the lock tab contacts the lock plate as shown in FIG. 5. Check the vertical levelness of the bollard. Adjust the position of the bollard sleeve as needed to level the bollard. Fill the remainder of the hole with concrete. Check the levelness of the bollard and adjust the position of the sleeve if necessary.



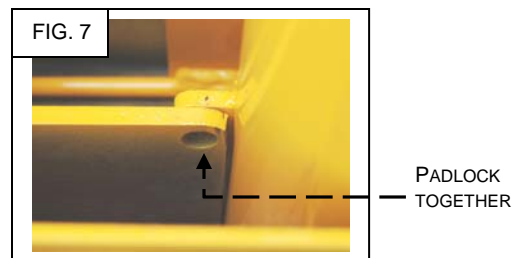
Step 6: Allow the concrete to cure according to the instructions that accompany the concrete mixture used.

Step 7 Install the cover plates: Slide the cover plates into the slots on each side of the sleeve box (see FIG. 6). Insert the plates into the slots, welded sides facing each other so that they will lay flat across the opening of the sleeve box.

USE INSTRUCTIONS

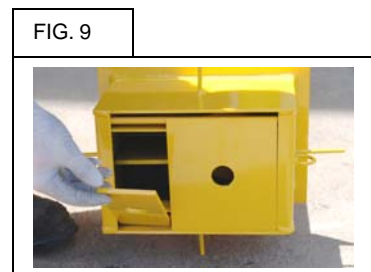
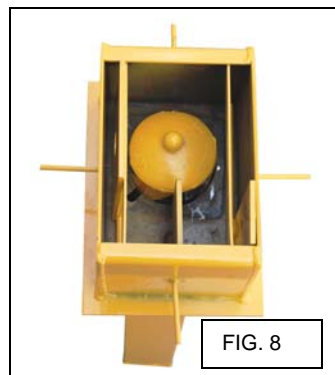
To deploy the bollard:

1. Raise the bollard out of the sleeve by grasping and pulling upwards on the retractable handle.
2. Rotate the bollard to place the lock tab and lock plate in contact. See FIG. 7.
3. Lock the bollard in the raised position if desired, by inserting the shackle of a padlock through the holes in the lock tab and the lock plate. See FIG. 7.



To store the bollard:

1. Rotate the bollard until the lock tab aligns with the slot in the sleeve.
2. Lower the bollard into the storage compartment.
3. Raise the cover plates and lay them across the opening. See FIG. 9.



LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. *Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.*

Who may request service?

Only a warrantee may request service. *You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.*

What is an "original part"?

An original part is a part used to make the product as shipped to the warrantee.

What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail
Vestil Manufacturing Corporation
2999 North Wayne Street, PO Box 507
Angola, IN 46703

Fax
(260) 665-1339
Phone
(260) 665-7586

Email
sales@vestil.com

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following *original* dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in *original* parts that wear under normal usage conditions ("wearing parts"): bearings, hoses, wheels, seals, brushes, batteries, and the battery charger.

How long is the warranty period?

The warranty period for original components is 15 days. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by *up to 30 days* to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse;
 - Negligent operation or repair;
 - Corrosion or use in corrosive environments;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping;
 - Collisions or other incidental contacts causing damage to the product;
 - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

